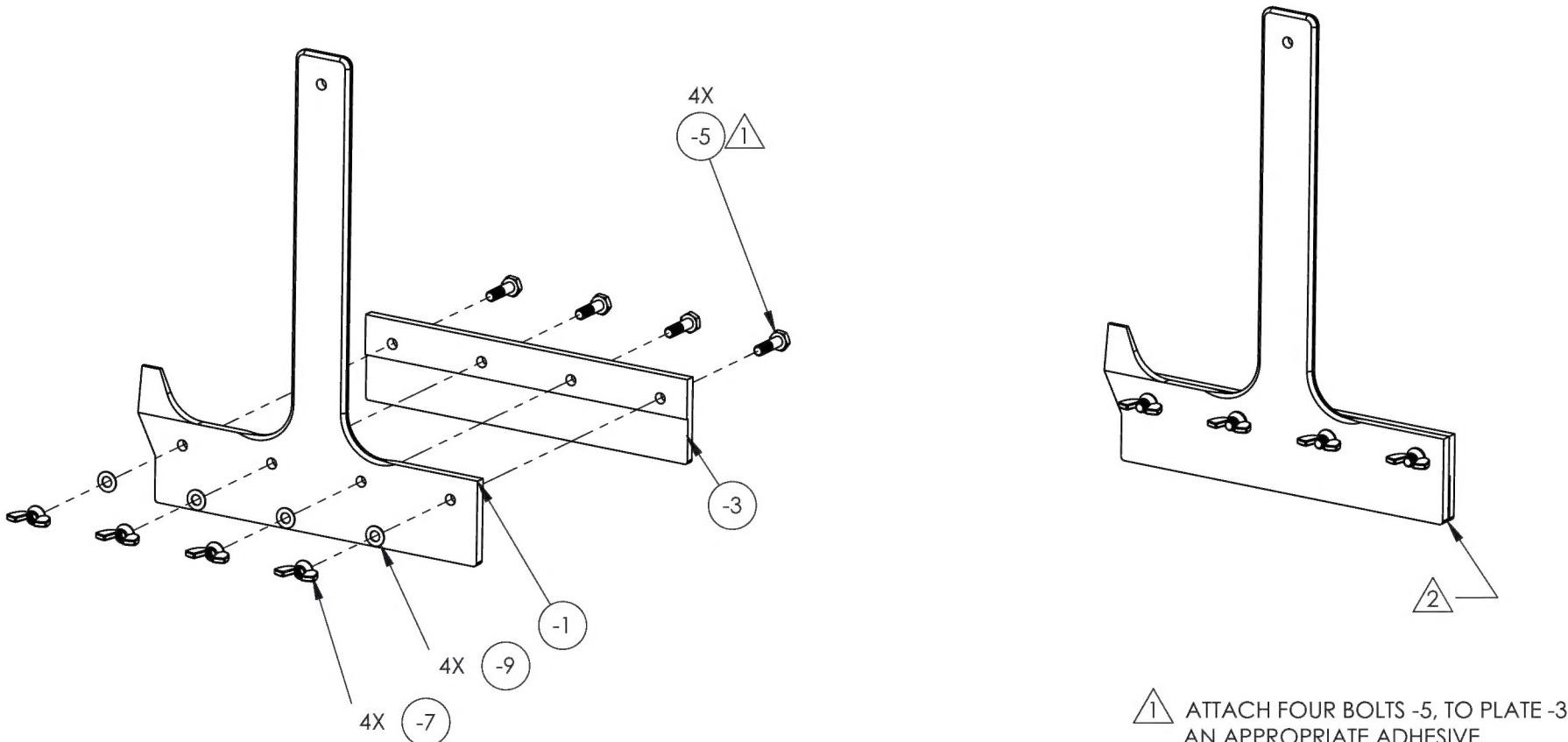


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 CH'D DIM WAS R .080 IS R .094, MOVED Ø.266 HOLE WAS .5 IS .750 FROM TOP OF PART AND ADDED TOOLING HOLE NOTE TO DIM, -3 CH'D DIM WAS R .080 IS R .094, ASSY ADDED -9.	1/11/2013	BIM	GE



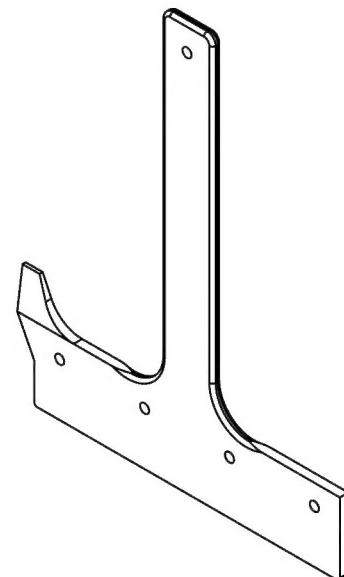
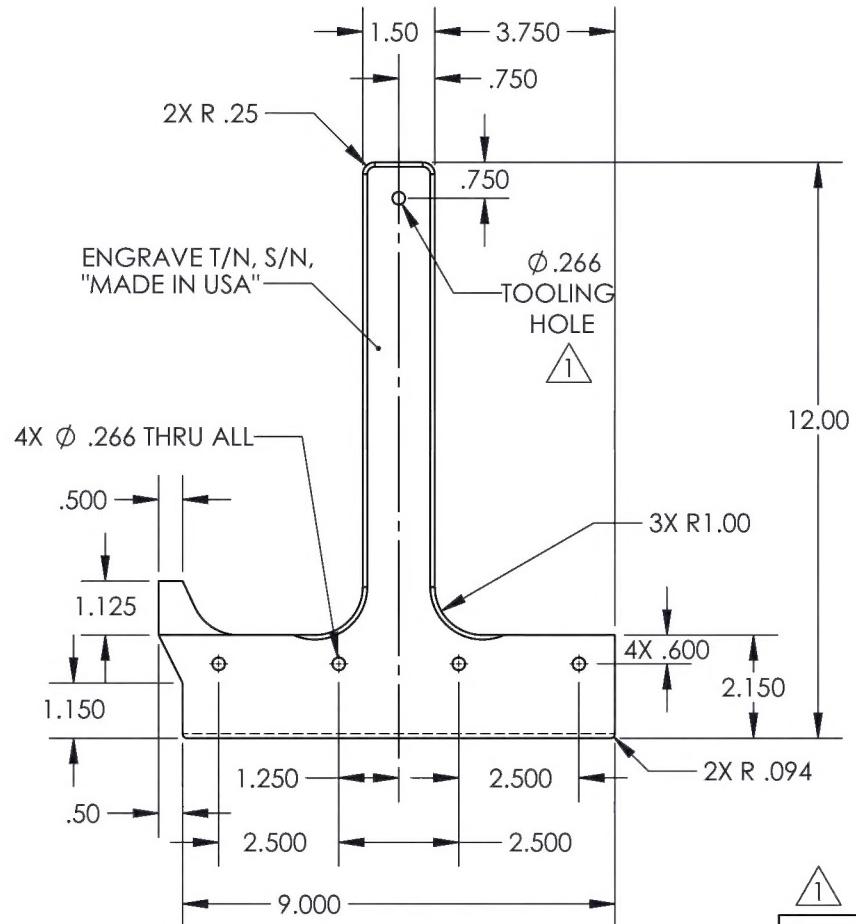
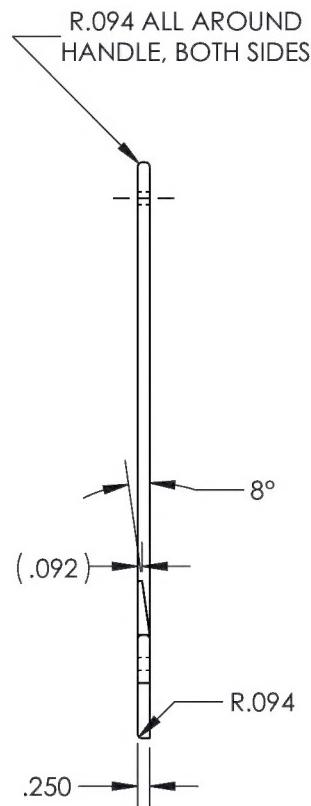
- 1 ATTACH FOUR BOLTS -5, TO PLATE -3, USING AN APPROPRIATE ADHESIVE.
 2 ASSEMBLE WITH RADII INSIDE.
 3. TOOL REF No. 429-215-002-105.

RED BARN MACHINE		REV 1
TITLE		
DWG NO.		RBT400352
MATL	DRAWN BY: GILBERT	APPROVED D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH
.XXX ± .005 FRACTIONS ± 1/32		SPEC
.XX ± .01 ANGLES ± .5°		USED ON MODEL
.X ± .1		BELL 429
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
PG.	SCALE 1:4	DATE 10/8/2012
		SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1/4 X 9-5/8 X 12-1/8	2
			-3	1	PLATE	6061	1/4 X 2-1/4 X 9-1/8	3
		B/O	-7	4	WING NUT		1/4-28 AN350-4	1
		B/O	-5	4	BOLT		1/4-28 NAS6604-8 OR AN EQUIVALENT	1
		B/O	-9	4	WASHER	STEEL	AN960-416L	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D DIM WAS R .080 IS R .094, MOVED Ø .266 HOLE WAS .5 IS .750 FROM TOP OF PART, ADDED TOOLING HOLE TO DIM.	1/11/2013	BIM	GE

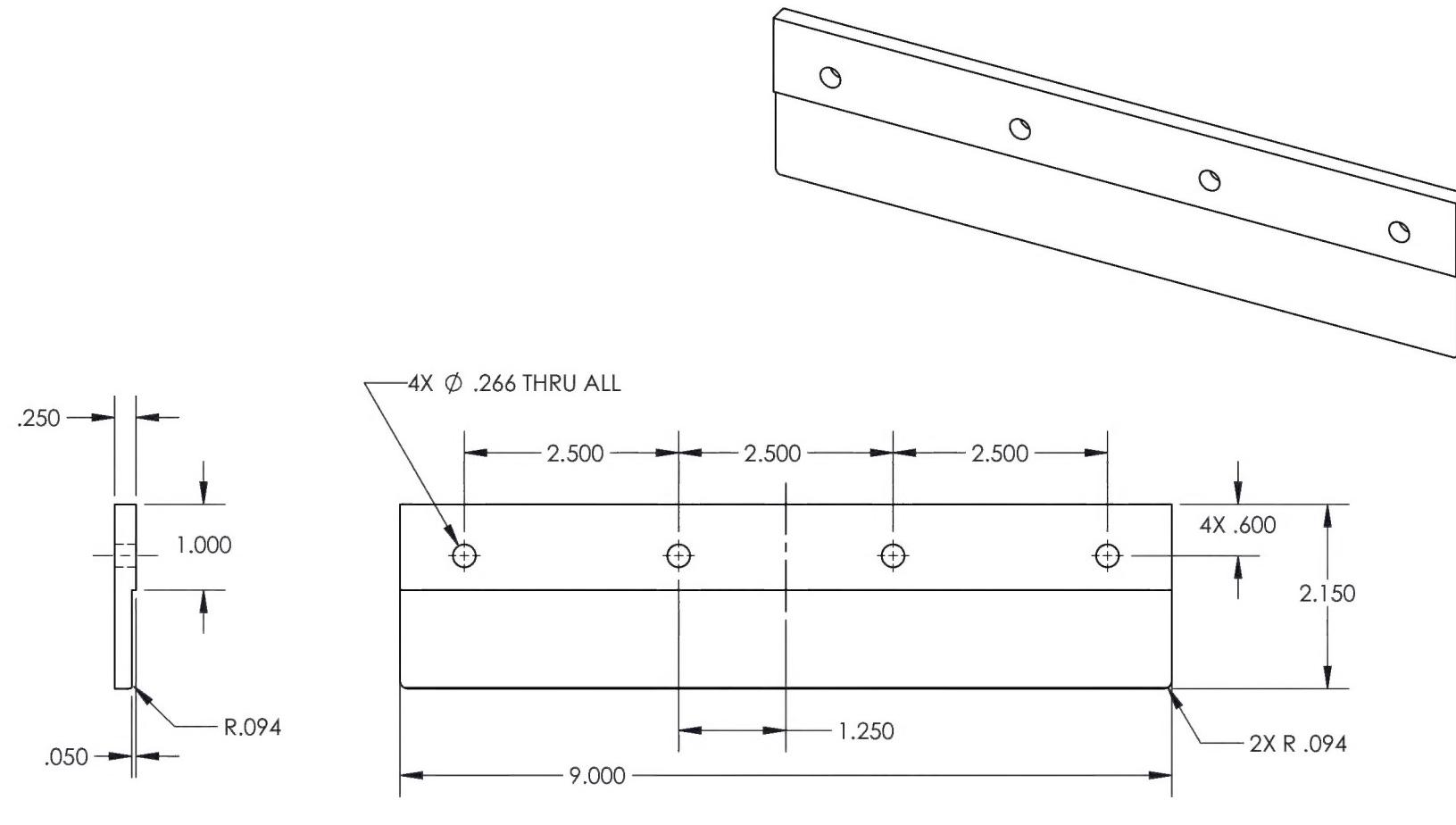


(-1)
BASE

RED BARN MACHINE	
TITLE	
BENDER ASSEMBLY	
DWG NO.	RBT400352-1
MATL	6061
DRAWN BY:	GILBERT
APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	FRACTIONS ± 1/32 ANGLES ± 5°
.XXX ± .005	
XX ± .01	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-A-8625F, TYPE II, CLASS II
USED ON MODEL	BELL 429
SCALE	1:4
DATE	10/8/2012
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D DIM WAS R .080 IS R .094.	1/11/2013	BIM	GE



(3)
PLATE

RED BARN MACHINE	
TITLE	
BENDER ASSEMBLY	
DWG NO.	RBT400352-3
MATL	6061
DRAWN BY:	GILBERT
REV	1
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± .5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-A-8625F, TYPE II, CLASS II
USED ON MODEL	BELL 429
SCALE	1:2
DATE	10/8/2012
SHEET 3 OF 3	